

PRODUCT CODE: 60401

# Flameless Explosion Vent VQ

## **APPLICATIONS**

The **Flameless Explosion Vent VQ** is a rectangular explosion device that combines a standard explosion panel with added protection to prevent flames from entering the environment.

The Flameless Explosion Vent VQ is certified for indoor and outdoor applications. It eliminates the need for costly heavy duty piping that is required for exterior venting when a vessel is installed within the workspace. The standard Explosion Vent Panel inside the flameless explosion vent bursts during the initial explosion phase. Immediately thereafter, the flame and burnt dust exit the vessel and is contained by the VQ flame arrestor.

All **Flameless Explosion Vents** are designed with the ability to replace the explosion panel without removing the flame arrestor assembly.

**Boss Products**<sup>®</sup> technical engineering staff is dedicated to ensuring optimum design & product selection for every application.



## **CERTIFICATIONS & STANDARDS**

Ex II GD - Ex II 2 D

EC Certificate: INERIS 14 ATEX 0049 X

NFPA 68 - NFPA 69 Compliant

Production quality assurance notification:

**INERIS 08ATEXQ406** 

#### certified for:

- Organic dust
- Fiber dust
- Gas



## STANDARD FEATURES

- Mild steel construction epoxy coated red
- Stainless steel mesh

## **OPTIONAL FEATURES**

■ Silicone gasket

■ Stainless steel construction

■ Waterproof dust cover



## PRODUCT DETAILS

FLAMELESS VQ LW(Light weight): Pred 7.25psi (0.5 bar) FLAMELESS VQ HW(Heavy weight): Pred 33.3psi (2.3 bar)

| EV-VQ SPECIFICATIONS |             |  |             |        |        |          |        |           |            |     |          |
|----------------------|-------------|--|-------------|--------|--------|----------|--------|-----------|------------|-----|----------|
| VIGILEX VQ           |             | IN COMBINATION WITH VENT<br>Nominal Size Nominal |             |        |        |          |        |           | BOLT SPECS |     |          |
| Inches               | mm.         | Inches   | mm.         | Inches | mm.    | VQ LW    |        | VQ HW     |            | Qty | Size     |
| 7 x 19               | 170 x 470   | 7 x 19   | 170 x 470   | 0.845  | 0.0785 | 105.8 lb | 48 kg  | 130.1 lb  | 59 kg      | 20  | M10 x 30 |
| 11 x 18              | 270 x 458   | 11 x 18  | 270 x 458   | 1.315  | 0.1220 | 132.3 lb | 60 kg  | 163.1 lb  | 74 kg      | 22  | M10 x 30 |
| 12 x 20              | 300 x 500   | 12 x 20  | 300 x 500   | 1.595  | 0.1480 | 147.7 lb | 67 kg  | 180.8 lb  | 82 kg      | 24  | M10 x 30 |
| 12 x 24              | 305 x 610   | 12 x 24  | 305 x 610   | 1.980  | 0.1840 | 174.2 lb | 79 kg  | 211.6 lb  | 96 kg      | 26  | M10 x 30 |
| 14 x 26              | 350 x 650   | 14 x 26  | 350 x 650   | 2.425  | 0.2250 | 185.2 lb | 84 kg  | 222.7 lb  | 101 kg     | 26  | M10 x 30 |
| 19 x 23              | 490 x 590   | 19 x 23  | 490 x 590   | 3.084  | 0.2865 | 207.2 lb | 94 kg  | 271.2 lb  | 123 kg     | 32  | M10 x 30 |
| 24 x 24              | 610 x 610   | 24 x 24  | 610 x 610   | 3.975  | 0.3695 | 246.9 lb | 112 kg | 324.1 lb  | 147 kg     | 32  | M10 x 30 |
| 18 x 35              | 457 x 890   | 18 x 35  | 457 x 890   | 4.349  | 0.4040 | 257.9 lb | 117 kg | 335.1 lb  | 152 kg     | 34  | M10 x 30 |
| 23 x 36              | 586 x 920   | 23 x 36  | 586 x 920   | 5.770  | 0.5360 | 299.3 lb | 136 kg | 392.4 lb  | 178 kg     | 42  | M10 x 30 |
| 25 x 44              | 645 x 1130  | 25 x 44  | 645 x 1130  | 7.804  | 0.7250 | 489.4 lb | 222 kg | 229.1 lb  | 240 kg     | 34  | M10 x 30 |
| 36 x 36              | 920 x 920   | 36 x 36  | 920 x 920   | 9.068  | 0.8425 | 698.9 lb | 317 kg | 1413.2 lb | 641 kg     | 50  | M10 x 30 |
| 44 x 44              | 1130 x 1130 | 44 x 44  | 1130 x 1130 | 13.696 | 1.2720 | 974.4 lb | 442 kg | 1768.1 lb | 802 kg     | 58  | M10 x 30 |







## **TECHNICAL INFORMATION**

VQ LW VQ HW

Kst max = 500

Kst max = 500

Pmax ≤ 145 psi (10 bar)

Pmax ≤ 145 psi (10 bar)

Pred ≤ 7 psi (0.5 bar)

Pred ≤ 33.3 psi (2.3 bar) \*

Pstat = 1.45 to 4.35 psi (0.1 to 0.3 bar)

Pstat = 1.45 to 7.25 psi (0.1 to 0.5 bar)

\* Pred < 26.8 psi (1.85 bar) for VQ HW > 586x920



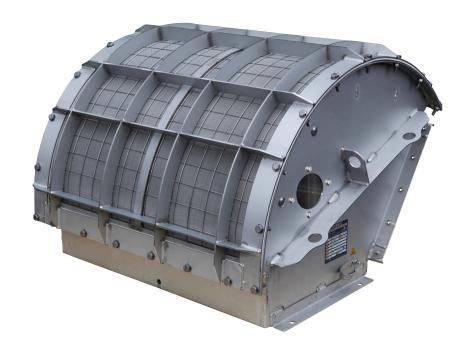
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### FLAMELESS STAINLESS STEEL VQ

The **Flameless Stainless Steel VQ** is a rectangular flameless device with a standard explosion vent panel. It is a perfect option for food or pharmaceutical facilities or high moisture atmospheres.

The Flameless Stainless Steel VQ provides effective low pressure resistance, eliminating the spread of flames and glowing particles.



### STANDARD FEATURES

- R Style Vent Panel with EPDM gasket
- Mild steel construction epoxy coated red.
- Stainless steel mesh flame arrestor
- Burst sensor
- Mounting radius per design application







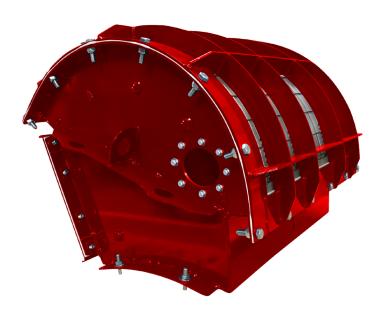


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# **Curved Flameless Explosion Vent VQ R**

### **APPLICATIONS**

The Curved Flameless Explosion Vent VQ R is similar to the standard VQ, but is available with an application specific curved flange to accommodate mounting on cylindrical vessels, without the need for expensive flange adapters. This design feature reduces accumulation of dust/material in a fabricated transition in front of the flameless vent's inner explosion vent panel.



### STANDARD FEATURES

- R Style Vent Panel with EPDM gasket
- Mild steel construction epoxy coated red.
- Stainless steel mesh flame arrestor
- Ruret sensor
- Mounting radius per design application

## **OPTIONAL FEATURES**

- Silicone gasket
- All stainless steel construction
- UL 698A Intrinsic control panel
- Dust cover

